**Condensation** – change of state from a gas to a liquid as energy is removed; **Deposition** – change of state from a gas to a solid as energy is removed; **Evaporation** – a slow or gradual change from a liquid to a gas; **Melting** – change of state from a solid to a liquid as energy is added; **Sublimation** – change of state from a solid to a gas as energy is added; **Thermal Expansion** – increase in size of a substance due to a change in temperature; **Vaporization** – change of state from a liquid to a gas as energy is added